(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization

International Bureau



A CREATE REPORTED A CONTRACTOR REPORT OF THE FOREIGN AND A STATE OF THE CONTRACTOR AND A STATE O

(43) International Publication Date 8 July 2004 (08.07.2004)

PCT

(10) International Publication Number WO 2004/057236 A3

(51) International Patent Classification7:

F23R 3/28

(21) International Application Number:

PCT/GB2003/005624

(22) International Filing Date:

22 December 2003 (22.12.2003)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

0230070.5

23 December 2002 (23.12.2002) GB

- (71) Applicant (for all designated States except US): BOW-MAN POWER SYSTEMS LIMITET [GB/GB]; Ocean Quay, Belvidere Road, Southampton, Hampshire SO14 5QY (GB).
- (71) Applicant (for US only): HICKS, Robert [GB/GB]; 8 Hereford Mead, Fleet, Hampshire GU51 2TN (GB).
- (72) Inventor; and
- (75) Inventor/Applicant (for US only): NORSTER, Eric [GB/GB]; Norster Combustion Research, High Street, Harby, Newark, Nottinghamshire NG23 7EB (GB).

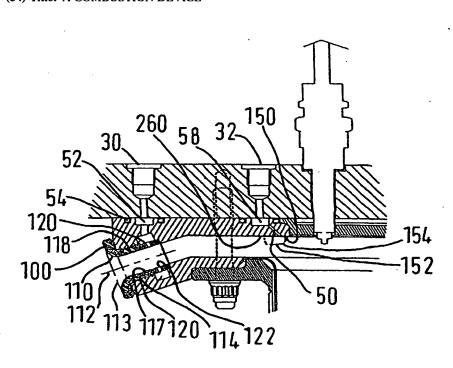
- (74) Agent: MILLER, James, Lionel, Woolverton; Kilburn & Strode, 20 Red Lion Street, London WC1R 4PJ (GB).
- (81) Designated States (national): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE; ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.
- (84) Designated States (regional): ARIPO patent (BW, GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

- with international search report
- before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments
- (88) Date of publication of the international search report: 12 August 2004

[Continued on next page]

(54) Title: A COMBUSTION DEVICE



(57) Abstract: A combustor (1) has a swirler (22). swirler has mixing channels (40), the mixing channels having a height/width aspect ratio of less than (2). A secondary fuel inlet (32) is located downstream of mixing channel (40) and may be in a zone (65) of separated flow. Primary fuel admission may be through a threaded or push fit circular movable plug (100). The plug (100) may be conveniently removed for calibration purposes and may have a bell-mouthed entrance.



For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

PCT/GB 03/05624

| | | | 7/GB 03/05624 |
|--------------------------|---|---|--|
| A. CLASS | F23R3/28 | | |
| | | | |
| According | to International Patent Classification (IPC) or to both national classi | fication and IPC | |
| | SEARCHED | | |
| | ocumentation searched (classification system followed by classific F23R F23D | ation symbols) | |
| Document | ition searched other than minimum documentation to the extent tha | t such documents are included in | the fields searched |
| | | | |
| | ata base consulted during the international search (name of data b | ase and, where practical, search | n terms used) |
| EPO-In | ternal | | |
| | | | |
| C COCUM | ENTS CONSIDERED TO BE RELEVANT | | |
| Category * | Citation of document, with indication, where appropriate, of the re | olevant passages | Relevant to claim No. |
| | | | relevant to claim No. |
| X | EP 1 058 062 A (NUOVO PIGNONE SI 6 December 2000 (2000-12-06) | PA) | 1-4,7, 11,12, |
| | | | 31-34, |
| | · | | 36,54, 66-68,70 |
| Y | | | 5,6,20, 22-29, |
| | | | 35,37, |
| | | | 38, 41-46, |
| | | | 55-58 |
| | paragraphs [0006], [0008] figure 1 | | |
| Y | US 5 628 184 A (SANTOS ROLANDO F |)) | F. C |
| ' | 13 May 1997 (1997-05-13) | •) | 5,6 |
| | figures 6-9 column 7, line 49 - line 65 | | |
| | 7, 1116 45 1116 65 | _ | |
| | | -/ | |
| X Furth | er documents are tisted in the continuation of box C. | X Patent family member | are listed in annex. |
| ° Special cat | egories of cited documents : | "T" later document published a | ter the International filing date |
| conside | nt defining the general state of the lart which is not ared to be of particular relevance | cited to understand the pri | conflict with the application but nciple or theory underlying the |
| filing da | | "X" document of particular relevant to considered nov | or cannot be considered to |
| which i | nt which may throw doubts on priority claim(s) or s cited to establish the publication date of another or other special reason (as specified) | "Y" document of particular relev | then the document is taken alone ance; the claimed invention |
| | nt referring to an oral disclosure, use, exhibition or | ments, such combined wit | volve an inventive step when the none or more other such docu- leing obvious to a person skilled |
| "P" docume: later th: | nt published prior to the international filling date but an the priority date claimed | in the art. "&" document member of the sa | |
| Date of the a | ctual completion of the International search | Date of malling of the intern | |
| 8 | April 2004 | 28.0 | 6. 2004 |
| Name and m | ailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 | Authorized officer | |
| | NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, | Mougey M | |
| | Fax: (+31-70) 340-3016 | Mougey, M | |

t.....tional Application No PCT/GB 03/05624

| | | PCT/GB 03/05624 |
|------------|---|--|
| | ation) DOCUMENTS CONSIDERED TO BE RELEVANT | I Dalaman in the second |
| Category * | Citation of document, with indication, where appropriate, of the relevant passages | Relevant to claim No. |
| Y | EP 1 260 768 A (ROLLS ROYCE CANADA LTD; ROLLS ROYCE PLC (GB)) 27 November 2002 (2002-11-27) | 20,55-58 8-10 |
| A | paragraph [0033] paragraph [0071] figures 1,2 | 0-10 |
| Υ | EP 0 957 311 A (ALSTOM GAS TURBINES LTD) 17 November 1999 (1999-11-17) | 22-29, 35,37, 38, 42-46,57 |
| 1 | figures 1,2 paragraphs [0014], [0015] | |
| Υ | FR 2 824 625 A (INST FRANCAIS DU PETROL) 15 November 2002 (2002-11-15) figure 6 page 12, line 15 - page 13, line 3 | 41 |
| X | GB 2 012 415 A (SECR DEFENCE) 25 July 1979 (1979-07-25) | 1,2,7, 11,12, 31,66-68 |
| | figures 1-3 page 1, line 73 - line 94 page 2, line 66 - line 69 | 31,00-00 |
| x | US 6 070 410 A (DEAN ANTHONY JOHN) 6 June 2000 (2000-06-06) | 1,2,7, 11,31, 41,54, 66-68 |
| | figures 2,4 column 3, line 1 - line 6 column 3, line 55 - column 4, line 2 column 4, line 19 - line 26 | |
| x | US 6 301 899 B1 (DEAN ANTHONY JOHN ET AL) 16 October 2001 (2001-10-16) | 1-4,7, 11,12, 31,44, 54,58, |
| | column 3, line 9 - line 31 figure 1 | 66-68 |
| Х | US 3 691 762 A (RYBERG JOHN G ET AL) 19 September 1972 (1972-09-19) | 1,2,7, 11,54, 56-68 |
| | figure 2 column 3, line 22 - line 28 column 4, line 37 - line 52 | |
| A | US 3 657 885 A (BADER EBERHARD) 25 April 1972 (1972-04-25) figure 2 column 3, line 31 - line 65 | 1,7 |
| | | |
| | -/ | |

Form PCT/ISA/210 (continuation of second sheet) (January 2004)

tr Ional Application No PCT/GB 03/05624

| ategory . | Citation of document, with indication, where appropriate, of the relevant passages | Relevant to class im No. |
|-----------|---|---|
| | | TOTAL IN CORP. IN NO. |
| Ą | DE 39 13 124 A (ASEA BROWN BOVERI) 14 December 1989 (1989-12-14) column 3, line 47 - line 53 column 4, line 7 - line 10 figures 1,2 | 1 |
| E | US 2004/011021 A1 (INOUE TSUTOMU ET AL) 22 January 2004 (2004-01-22) | 1-4_6,7, 11,1.2, 31,44, 54,66-68 |
| | figures 2,8,9 paragraphs [0047] - [0053] | 37,60-00 |
| Р,Х | US 2003/172655 A1 (SMITH DUANE ET AL) 18 September 2003 (2003-09-18) | 1-4, 7, 11,12, 31,44, 54,66-68 |
| | figures 3,8 paragraph [0029] paragraph [0031] paragraph [0038] | 54,66-68 |
| | · | |
| | | |
| | • | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| - | | |

International application 10. PCT/GB 03/9 5624

| Box I | Observations where certain claims were found unsearchable (Continuation of Item 1 of first s⊞neet) |
|-------------|--|
| This Inter | rnational Search Report has not been established in respect of certain claims under Article 17(2)(a) for the followir greasons: |
| 1. | Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely: |
| | Claims Nos.: because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful international Search can be carried out, specifically: |
| | Claims Nos.: pecause they are dependent claims and are not drafted in accordance with the second and third sentences of Rul € 6.4(a). |
| Box II | Observations where unity of invention is lacking (Continuation of item 2 of first sheet) |
| This Interr | national Searching Authority found multiple inventions in this international application, as follows: |
| , | see additional sheet |
| 1. A | is all required additional search fees were timely paid by the applicant, this International Search Report covers all earchable claims. |
| 2. A | is all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment If any additional fee. |
| 3. A | s only some of the required additional search fees were timely paid by the applicant, this International Search Report overs only those claims for which fees were paid, specifically claims Nos.: |
| | o required additional search fees were timely paid by the applicant. Consequently, this International Search Report is estricted to the invention first mentioned in the claims; it is covered by claims Nos.: |
| Remark or | The additional search fees were accompanied by the applicant's protest. No protest accompanied the payment of additional search fees. |

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

This International Searching Authority found multiple (groups of) inventions in this international application, as follows:

1. claims: 1-12,20,22-29,31-46,54-58,66-68,70

A fuel insert for an air/fuel mixing channel.

2. claims: 13-19,21,30,50,51,71-78

A mixing channel with a specific geometric configuration

3. claims: 47-49,52,53

A fuel/air mixing apparatus with primary and secondary fuel outlets

4. claims: 59-65,69

Calibrating a fuel inlet before installing it on the fuel/air mixer.

Information on patent family members

h. tional Application No PCT/GB 03/05624

| · | | | | | 7 C 1 / GD | 03/05624 |
|--|----|---------------------|----------------------------------|---|--------------------|--|
| Patent document cited in search report | | Publication date | | Patent family member(s) | | Publicati⊂n dale |
| EP 1058062 | A | 06-12-2000 | IT EG EP NO RU US | MI 991209 22223 1058062 20002765 2224180 6427930 | A A1 A C2 | 30-11-2000 31-10-2002 06-12-2000 01-12-2000 20-02-2004 06-08-2002 |
| US 5628184 | Α | 13-05-1997 | US | 5974780 | A | 02-11- 1999 |
| EP 1260768 | A | 27-11-2002 | CA EP US | 2384336 1260768 2002172904 | A2 | 15-11-2002 27-11-2002 21-11-2002 |
| EP 0957311 | A | 17-11-1999 | GB EP JP US | 2337102 0957311 11337069 6151899 | A2 A A | 10-11-1999 17-11-1999 10-12-1999 28-11-2000 |
| FR 2824625 | Α | 15-11-2002 | FR EP | 2824625 1387986 02090831 | Al Al | 15-11-2002 11-02-2004 14-11-2002 |
| GB 2012415 | A | 25-07-1979 | FR DE IT JP SE SE | 2414126 2856399 1113708 54132829 443401 7900047 | A1 B A B | 03-08-1979 12-07-1979 20-01-1986 16-10-1979 24-02-1986 05-07-1979 |
| US 6070410 | A | 06-06-2000 | US DE EP | 5822992 69632111 0769657 | D1 A2 | 20-10-1998 13-05-2004 23-04-1997 |
| US 6301899 | B1 | 16-10-2001 | US | 5899075 | | 04-05-1999 |
| US 3691762 | Α | 19-09-1972 | NONE | | | |
| US 3657885 | Α | 25-04-1972 | DE FR GB | 1934700 2030978 1274370 | A5 | 28-01-1971 13-11-1970 17-05-1972 |
| DE 3913124 | A | 14-12-1989 | CH DE | 670296 3913124 | | 31-05-1989 14-12-1989 |
| US 2004011021 | Al | 22-01-2004 | JP | 2003074856 | A | 12-03-2003 |
| US 2003172655 | A1 | 18-09-2003 | WO | 03078814 | A1 | 25-09-2003 |